

GOVERNMENT POLYTECHNIC, DHENKANAL

Programme: Diploma in Mechanical Engineering

Course: Thermal Engineering - I (Theory)

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Courseoutcomes

Attheendofthecoursestudentswillbeable to:

СО	Statement
C3T4.1	Applyknowledgeofbasicthermodynamicpropertiesandterminologiesto analyze a thermodynamic system.
C3T4.2	Applythelawsofthermodynamicandtheirsignificanceinthefieldof energy conversation and utilization.
C3T4.3	Analyzel.CengineandGaspowercycles workdoneandefficienciesand their modern updation in engineering.

Chapter-1

Thermodynamicconcept&Terminology

INTRODUCTION:

- Thermodynamicsisthesciencethatdealswithheatandworkandthosepropertiesofsubstance that bear a relation to heat and work.
- Thermodynamicsisthestudyofthe patterns of energy change. Most of this course will be concerned with understanding the patterns of energy change.
- Morespecifically, thermodynamics deals with (a) energy conversion and (b) the direction of change.

Basis of thermodynamics is experimental observation. In that sense it is an empirical science. The principles of thermodynamics are summarized in the form of four laws known as zeroth, first, second, and the third laws of thermodynamics.

• ThermodynamicscomesfromtwogreekwordsThermi&Dynamic.Thermimeansheat& dynamic means power or work by motion.

Macroscopic and Microscopic Approaches:

- Microscopicapproachuses thestatistical considerationsandprobability theory, where we deal with "average" for all particles under consideration. This is the approach used in the disciplines known as kinetic theory and statistical mechanics.
- Inthemacroscopic pointof view, of classical thermodynamics, one is concerned with the timeaverage dinfluence of many molecules that can be perceived by thesenses and measured by the instruments. The pressure exerted by a gas is an example of this. It results from the change in momentum of the molecules, as they collide with the wall. Here we are not concerned with the actions of individual molecules but with the time-averaged force on a given area that can be measured by a pressure gage.
- Fromthemacroscopicpointofview, we are always concerned with volumes that are very large compared to molecular dimensions, and therefore asystem contains many molecules, and this is called continuum. The concept of continuum loses validity when the mean free path of molecules approaches the order of typical system dimensions.

Thermodynamicsystems:



AThermodynamicsystemisdefinedasthefixedmassorfixedregioninspaceuponwhich our study is focused. A specified region in a space upon which attention is focused for thermodynamic analysis is known as a system.

We introduce boundaries inourstudy called the system and surroundings. The boundaries are set up in a way most conducive to understanding the energetics of what we're studying. Defining the system and surroundings is arbitrary, but it becomes important when we consider the exchange of energy between the system and surroundings.

Surroundings: Everything external to the system is called Surrounding.

Boundary:Itisarealorimaginarysurfacewhichseparatessystemfromthesurroundings. A boundary can be fixed ormovable. A boundary has nothickness, nomass and novolume.

Twotypesofexchangecanoccurbetweensystemandsurroundings:

- (1) energyexchange(heat,work,friction,radiation,etc.)and,
- (2) matterexchange(movementofmoleculesacrosstheboundaryofthesystemandsurroundings).

Based on the types of exchange which take place or don't take place, we will define three types of systems:

- isolatedsystems:noexchangeofmatterorenergy.
- closedsystems:noexchangeofmatterbutsomeexchangeofenergy.
- opensystems: exchange of both matter and energy.

Thermodynamic Property:

Inthermodynamicsaproperty is any characteristic of a system that is associated with the energy and can be quantitatively evaluated.

- The property of a system should have a definite value when the system is in a particular state.
- Thermodynamicproperty is a point function.
- Properties like volume of a system that depend on the mass of a system are called extensive properties.

• Properties like pressure ortemperature whichdo not depend on the system mass are called intensive properties.

•The ratio of extensive property to the mass of the system are called specific properties and therefore become intensive properties.

•Substancecan befound inthreestatesofphysical aggregationnamely,solid,liquidandvaporwhich are called its phases.

• If the system consists of mixture of different phases, the phases are separated from each other by phase boundary.

• The thermodynamic properties change abruptly at the phase boundary, even though the intensive properties like temperature and pressure are identical.

Pressure(p):

AfluidexertsonasurfaceelementdS of a wallaforce of pressure perpendicular todS, directed outwards with a norm equal to p dS, where by definition p is the pressure of the fluid.

The force of pressure, which is a force, a vector quantity the SI unit of which is the Newton, should not be confused with the pressure, a scalar quantity whose SI unit is the Pascal(N/M^2). At thermodynamic equilibrium, the system must specifically be atmechanical equilibrium.

Temperature(T):

Temperature is a measure of the average kinetic energy of the atoms or molecules in the system. The unit of measurement in the International System of Units (SI) is the kelvin. Kelvinis, therefore, the unit used by scientists. It is frequent to see it referenced as a Kelvin degree.

Thebasicunits(SIUnits)

- Mass kg.
- Mole Themole is the amount of substance that contains as manyatoms (or molecules) as there are atoms in 0.012 kg of carbon-12.
- Length—m.
- Time:second(s)
- SI unit of temperature is Kelvin (abbreviated as K). The Kelvin is defined as the fraction of 1/273.16 of the thermodynamic temperature of the triple point of water. The relation between KelvinandCelsius temperature is K = C + 273.15(The triple point of water is at0.01 C).
- Force:1N=1kgm/s,
- Pressure,1 Pa = 1 N/m²,1 bar = 10⁵ Pa,1 atm. = 101.325 KPa.= 760 mm of HG In thermodynamics we are concerned with absolute pressure.
 Gaugepressure=absolutepressure-atmosphericpressure.
 Ordinaryvacuumgaugepressure=atmosphericpressure-absolutepressure.

Volume(V):

Thevolumeofathermodynamicsystemtypicallyreferstothevolumeoftheworkingfluid, such as, for example, the fluid within a piston. Changes to this volume may be made through an application of work, or may be used to produce work. **Slunit of volume isM³**.

InternalEnergy:

• Themoleculeasawholecanmoveinx, yand zdirections with respective components of velocities and hence possesses kinetic energy.

- Therecanberotation of molecule about its center of mass and than the kinetic energy associated with rotation is called rotational energy.
- Inaddition the bondlength undergoes change and the energy associated with it is called vibrational energy.

• The electron move around the nucleus and the ypossess a certain energy that is called electron energy.

• Themicroscopicmodes of energy are due to the internal structure of thematter and hence sum of all microscopic modes of energy is called the internal energy.

Bulkkineticenergy(KE)andpotentialenergy(PE)areconsideredseparatelyandtheotherenergyof control mass as a single property (U).

Thetotalenergypossessedbythebodyisgivenby: E =

KE + PE + U

Intensive&Extensiveproperties:

- An<u>intensiveproperty</u>isonethatdoesnot dependonthemassofthesubstanceor system.
- Temperature(T), pressure(P) and density(r) are examples of intensive properties.
- Intensive Property Examples;

The properties of matter that do not depend on the size or quantity of matter in any wayare referred to as an intensive property of matter. Temperatures, density, color, melting

andboiling point, etc., allare intensive property as they willnot change with a change insize or quantity of matter. The density of 1 liter of water or 100 liters of waterwill remain the same as it is an intensive property.

• An<u>extensiveproperty</u> of a system depends on the system size or the amount of matter in the system.

If the value of the property of a system is equal to the sum of the values for the parts of the system then such a property is called extensive property. Volume, energy, and mass are examples of extensive properties.

ExtensivePropertyExamples;

There are properties such as length, mass, volume, weight, etc. that depend on the quantity or size of the matter, these properties are called an extensive property of matter and their value changesif the size orquantity fmatter changes. Suppose we have two boxesmade up of the same material, one has a capacity of four litres while the other has a capacity of ten litres. The box withten litres capacity will have more amount of matter as compared to that of a four-liter box.

Extensive property	Symbol	SI units	Intensive property	Symbol	SI units	
Volume	V	m ³ or L	Specific volume	v	m3/kg or L/kg	
Internal energy	U	J	Specific internal energy	u	J/kg	
Entropy	S	J/K	Specific entropy	S	J/(kg·K)	
Enthalpy	Н	J	Specific enthalpy	h	J/kg	
Gibbs free energy	G	J	Specific Gibbs free energy	g	J/kg	
Heat capacity	6	IV	Specific heat capacity		1/11-2 1/)	
at constant volume	C _V	J/K	at constant volume	C _v	J/(Kg·K)	
Heat capacity	<u>,</u>	1/V	Specific heat capacity		1/11-2 10	
at constant pressure	Cp	J/K	at constant pressure	C _p	J/(kg·K)	

Thermodynamicprocess:

A process is path followed by a system in reaching a given final state of equilibrium state starting from a specified initial state.

Anactual process occurs only when the equilibrium stated oes not exist.

An ideal process can be defined in which the deviation from thermodynamic equilibrium is infinitesimal. All the states the system passes through during a quasi-equilibrium process may be considered equilibrium states.

For non-equilibrium processes, we are limited to a description of the system before the process occurs and after the equilibrium is restored.

• Aprocessissaid to be reversibleifboth the systemanditssurroundingscan berestored to their respective initial states by reversing the direction of the process.

- reversible:iftheprocesshappensslowenoughtobereversed.
 irreversible:iftheprocesscannotbereversed(likemostprocesses).
- isobaric:processdoneatconstantpressure
- isochoric: processdoneat constantvolume
- isothermal:processdoneatconstanttemperature
- adiabatic:processwhereheattransferiszero.(q=0)
- cyclic:processwhereinitialstate=finalstate

ThermodynamicState: Asystemissaidtobeexistinadefinitestateifalltheproperties of the system (*pressure, temperature, volume etc,*) have fixed values. If any one of the property changes, the system changes to another state.

Example:At1atmpressureand10degreecentigradewaterisinsolidstate(mixedstate) At 1atm pressure and 110 degree centigrade it is vapourstate.

ThermodynamicPath: Theseries of states passed through by the system during a change from one equilibrium state to another. Change of state of a system is the consequence of any operation in which properties will change. The series of states through which system passes during a change of state is called the path of the process.



Thermodynamic Cycle: Thermodynamics cycle is a process in which initial and final conditions are same. A thermodynamic cycle is defined as a series of process such that the system returns to itsinitial state. Thus the series of processes (cycle process) in acycle starts and ends at the



samestateofasystem.

(FigureillustratethecyclecomprisingtwoprocessesAandB.)

Pathfunction:

APathfunction is a function whose valued epends on the pathfollowed by the thermodynamic process irrespective of the initial and final states of the process.

 $\label{eq:label} An example of path function is work done in a thermodynamic process.$

- Workdoneinathermodynamicprocessisdependentonthepathfollowedbythe process.
- Apathfunctionisaninexactorimperfectdifferential.

Pointfunction:

A Point function (also known as state function) is a function whose value depends on the finalandinitial states of the thermodynamic process, irrespective of the pathfollowed by the process.

- Exampleofpointfunctionsaredensity,enthalpy,internalenergy,entropyetc.
- Apointfunctionisapropertyofthesystemorwecansayallthepropertiesofthe system are point functions.
- Pointfunctionsareexactorperfectdifferential.

Note:Sinceapointfunctionisonlydependentontheinitialorfinalstateofthesystem,hencein a cyclic process value of a thermodynamic function is zero, or change in thermodynamicproperty is zero.

Differencebetweenpointfunctionandpathfunction:

Sr. no.	PointFunction	PathFunction
1	Itsvaluesarebasedonthestateofthe system (i.e. pressure, volume, temperature etc.)	Its values are based on how thatparticularthermodynamic state is achieved.
2	Nomatterbywhichprocessthestateis obtained, its values will always remain the same.	Differentprocessestoobtaina particular state will give us different values.

3	Onlyinitialandfinalstatesofthe process are sufficient	Weneedtoknowexactpath followed by the process
4	Itsvalues are independent of the path followed	Itsvaluesaredependenton the path followed
5	Itisanexactorperfectdifferential	Itisaninexactorimperfect differential.
6	Itscyclicintegralisalwayszero	Itscyclicintegralmayormay not be zero
7	Itispropertyofthesystem	Itisnotthepropertyofthe system
8	Itsexamplesaredensity,enthalpy, internal energy, entropy etc	ItsexamplesareHeat,work etc.

Thermodynamicequilibrium:

The system is saidtobe thermodynamic equilibrium whenthere is nospontaneous change in anymacroscopicpropertyisobserved, as the system is solated from its surroundings is known as thermodynamic Equilibrium.

When the property of a system is defined, it is understood that the system is in equilibrium.

• If a system is in the rmale quilibrium, the temperature will be same throughout the system.

• If a system is in mechanical equilibrium, there is not endency for the pressure to change. In a single phase system, if the concentration is uniform and there is not endency for mass transferor diffusion, the system is said to be in chemical equilibrium.

Thermodynamics Equilibrium
<u>Thermal Equilibrium</u> - The temperature of the system does not change with time and has same value at all points of the system.
Mechanical Equilibrium - There are no unbalanced forces within the system or between the surroundings. The pressure in the system is same at all points and does not change with respect to time.
Chemical Equilibrium - No chemical reaction takes place in the system and the chemical composition which is same throughout the system does not vary with time. The following three types of equilibrium states must be achieved is called thermodynamics equilibrium.

Quasi-staticprocess:

Whenaprocessproceeds insuchamannerthatthesystemremainsinfinitesimally closetoan equilibrium state at all times: Quasi-static or Quasi-equilibrium process

• The process proceeds slowenough to allow the system to the system to adjust its elfinternally so that properties in one part of the system do not change any faster than those at other parts.

Engineersareinterestedinquasi-staticprocessesbecause-theyareeasytoanalyse-work- producing devices deliver maximum work when they operate on quasi-staticprocesses

 $\bullet \ Quasi-static processes serve as standards to which actual processes can be compared.$



(Fig.Quasi-staticprocess)

The quasi-static or quasi-equilibrium process is also known as reversible process. A
process which can be reversed in direction and the system retraces thesame equilibrium
states is known as reversible process.

Energy:

Energypossessestheabilitytoproduceadynamic,vitaleffect.Energyexistsinvarious forms. e.g.mechanical,thermal,electricaletc.Oneform of energy cantransform tootherbysuitable arrangements.

SOURCESOFENERGY:

Thevarioussourcesofenergyare:

- Fuels-I.Solids-Coal,Coke,Anthraciteetc.
 - 2. Liquids-Petroleumanditsderivates
 - 3. Gases-Naturalgas, blastfurnacegasetc
- Energystoredinwater
- Nuclear energy
- Windenergy
- Solarenergy
- Tidalenergy
- Geothermalenergy
- Thermoelectricpower

Power:

Any Physical unitof energy when divided by a unitof time automatically becomes a unitof power. Power can be defined as rate of flow of energy and can state that a power plant is a unit built for production and delivery of flow of mechanical and electrical energy. With the advancement of technology the power consumption is rising steadily.

This necessitates that in addition to the existing source of power such as coal, water, petroleum etc. other source of energy should be searched out and new and more efficient ways of producing energy should be decided.

Work:

Theworkissaidtobedonebyaforce whenitactsonabodymoving inthe directionofforce. Wheneverasysteminteractswithitssurroundings, it can exchange energy in two ways work and heat. In mechanics, workis defined as the product of the force and the displacement in the direction of the force.

WorkdonewhenavolumeisincreasedordecreasedConsideragasinacontainerwithamovable piston on top. If the gas expands, the piston moves out and work is done by the system on the surroundings.

Tocalculate the work done in moving the piston,

- weknowthatthe,force=pressure xareaand then, work=pressurex areatimex distanceor,work=pressurexchangeinvolume. So, W
 =∫ p dV
- Thedifferentialworkdone(dW)associatedwithadifferentialdisplacement(dl)isgivenby dW=F.dl
- Forapiston cylinderassembly,dW=Fdl=PA(dl)=PdV
- If the gas is allowed to expand reversibly from the initial pressure Ptofinal pressure P, then the work done is given by W = fp dV

The integral represents the area under the curve on a pressure versus volume diagram. Therefore the workdependsonthe pathfollowedandworkisapath functionand hencenotaproperty of the system.

 $\bullet \ The above expression does not represent work in the case of an irreversible process.$

• The thermodynamic definition of work is "Work is said to be done by a system on the surrounding if the sole effect external to the system could be reduced to the raising of a mass through a distance".

The integral expression gives the exact area under the curve which is equal to the work.

$$W = \int_{V_1}^{V_2} P \left[\begin{array}{c} a \\ V_1 \\ \bullet \\ V_1 \end{array} \right]_{V_1} V_2$$

Heat:

Heatisthemode of energy transferwhich takes place by virtue of temperature difference. The direction of spontaneous heat transfer is always from higher temperature to lower temperature. The mode of heat transfer may be in conduction, convection and radiation.

Heatlikework, is energy intransitand it can be identified only at the boundary of the system.

- Heatisnotstored in the body but energy is stored in the body.
- Heat, likework is not a property of the system and hence it is not an exact differential.
- Thusheatisalsoapathfunctionandnotpoint function.

Comparisionofheatandwork:



MechanicalequivalentofHeat:

Thereisasimple relationbetweenmechanicalworkdoneonasystemandheatgeneratedinit. **James Prescott Joule** first experimentally found that the heat produced in a system is directly proportional to the mechanical work done on it.

Healsocalculated the constant of proportionality through a unique experiment, which we will also describe in this article. The constant is popularly known as **Mechanical Equivalent of Heat**. After the name of **James Prescott Joule**, the constant is also often known as **Joule's Mechanical Equivalent of Heat** or simply **Joule's Constant**. We denote it with the capital English letter J.

 $\label{eq:linear} If Wisthework done on a system and Q is the quantity of heat produced due to this work, then$

$$W \propto Q$$

$$\Rightarrow W = JQ$$

$$\Rightarrow J = \frac{W}{Q}$$

After, this experiment, by putting all known values of

$$J = 4.186 \ kJ/kcal$$

Here, in this experiment, the potential energy of the falling mass is converted into the kinetic energy and finally to the heat energy.

Displacementwork:

Consider a piston cylinder arrangement as given in the Figure 2.4. If the pressure of the fluid is greater than that of the surroundings, there will be an unbalanced force on the face of the piston. Hence, the piston will move towards right.



Figure 2.4 Displacement work

Forceactingonthepiston=PressurexArea =p.A Workdone=Forcexdistance =pAxdx =p.dV Where,dV=changeinvolume.

This work is known as displacement work or pdV work corresponding to the elemental displacement dx . To obtain the total work done in a process, this elemental work must be added from the initial state to the finalstate.

Chapter-2

Lawsofthermodynamics

TheZerothLawofThermodynamics:

The Zerothlawwas first formulated and labeled by R.H.Fowler in 1931.

TheZerothlawofthermodynamicsstatesthatiftwobodiesareindividuallyinequilibriumwitha separate thirdbody, then the firsttwo bodies are alsointhermal equilibrium with each other.

If two bodies are in the rmal equilibrium with a third body, they are also in the rmal equilibrium with each other.

- Thisobviousfactcannotbe concludedfromtheotherlawsofthermodynamics, and its erves as a basis of temperature measurement.
- Byreplacingthethirdbodywitha thermometer, the zerothlaw can be restated two bodies are in thermal equilibrium if both have the same temperature reading even if they are not in contact.





FirstlawofThermodynamics:

- The first law of thermodynamics is the thermodynamic expression of the conservation of energy.
- Thislawmostsimplystatedbysayingthat"energycannotbe createdordestroyed"or that"the energy of the universe is constant".
- Thislawcanbestatedforasystem(control mass)undergoingacycleorfora changeofstateof asystem.Stated fora systemundergoinga cycle, <u>the cyclicintegralofthework isproportionalto</u> <u>thecyclic integral of the heat.</u>
- $\bullet \quad The important thing to remember is that the first law states that the energy is conserved always.$

Mathematicallystated,

for a control mass undergoing a cyclic process such as in Joule's experiment and for consistent set of units

∫dQfrom system= ∫dWon systemOr,∫dQfromsystem-∫dWonsystem= 0

Limitationsoffirstlawof thermodynamics:

1. <u>Heatisapathfunction</u>;

Supposeasystemistakenfromstate 1tostate2by thepath1-a-2 and is restored to the initial state by the path 2-b-1, then the system has undergone a cyclic process 1-a-2-b-1.

If the system is restored to the initial state by path 2-c-1, then the system has undergone the cyclic change 1-a-2-c-1.

 $\label{eq:letusapplythe} Letusapplythe first law of thermodynamics to the cyclic processes 1-a-2-b-1 and 1-a-2-c-1 to obtain$

 $\label{eq:linearcond} $$ \int 1-a-2dQ + \int 2-b-1dQ - \int 1-a-2dW - \int 2-b-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 1-a-2dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 2-c-1dW - \int 2-c-1dW - \int 2-c-1dW = 0 \\ f = -2dQ + \int 2-c-1dQ - \int 2-c-1dW - \int 2-c-$

ʃ2b1dQ-ʃ2c1dQ-(ʃ2b1dW-ʃ2c1dW)=0

Weknowthattheworkisapathfunctionandhencetheterminthebracketisnon-zero.

Hencewefind**J2b1dQ=J2c1dQ**

Thatisheatisalsoapathfunction.

2. Energyisapropertyofthesystem:;

Byrearrangingwecanhavej2b1(dQ-dW)=j2c1(dQ-dW)

Itshows that the integralisthe same for the paths 2-b-1and 2-c-1, connecting the states 2 and state 1. That is, the quantity **f(dQ-dW)** does not depend on the path followed by a system, but depends only on the initial and the final states of the system.

Thatis **(dQ-dW)** is an exact differential of a property.

Thisproperty is called energy (E). It is given by **dE=dQ-dWE=KE+PE+U**

whereUistheinternalenergy.

Therefore, dE=d(KE)+d(PE)+dU=dQ-dW

QuiteofteninmanysituationstheKEorPEchangesarenegligible.

dU=dQ–dW

Anisolated system does not exchange energy with the surroundings in the form of work as well as heat.

HencedQ=0anddW=0.

Thenthefirstlawofthermodynamicsreducesto**dE= 0orE2=E1**thatisenergyofanisolated system remains constant.

PerpetualMotionMachineofthefirstkind:

PMM-lisanimaginarydevicewhichdeliversworkcontinuouslywithoutabsorbingenergyfrom the surroundings is called a Perpetual Motion machine of the firstkind.

Sincethedevicehastodeliverworkcontinuously, it has to operate on acycle.

If such a device does not absorb energy from its surroundings $\int dQ = 0$.

From the first law, it can be observed that $\int dW = 0$, if $\int dQ = 0$.

Therefore such a device is impossible from first law of thermodynamics.

Control-VolumeAnalysis:

Control volume is a volume in space of special interest for particular analysis.

Thesurfaceofthecontrolvolumeisreferredasacontrolsurfaceandisaclosedsurface. Thesurface is defined with relative to a coordinate system that may be fixed, moving or rotating.

Mass, heatandwork can cross the control surface and mass and properties can change with time within the control volume.

Examples:turbines,compressors,nozzle,diffuser,pumps,heatexchanger,reactors,athrustproducingdevic e, and combinations of these.

Steadyflowprocess;

Aflowprocessistheoneinwhichafluidenters thesystemandthenleavesifafterawork interaction. Themassflowrateandenergyflowrateacrossthesystemboundaryareconstant.

Importantterms

Flowwork-wheneveracertainamountofmassenters asystem, an amount of

workisrequired topush the mass into the system and out of it to maintain the continuity of flow.

i.e.Flowwork=PV

ControlVolume

Forcomputationofmassandenergynotesduringaflowprocess, it is convenient to focus attention upon a certain fixed region inspace called control volume. **Controlsurface**

 $\label{eq:theorem} The boundary line defining the control volume is called control surface. \\ \underline{Storedenergy of a system in a flow process:}$

Duringasteadystateflow, there is neither any accumulation of mass no renergy.





3 Turbine:-It is a work producing device in which energy transferred from working fund to the rotor. In the case of * turbine, empansion of the working fund is takes place. i.e workes done by the system. Assumption: is Neglecting Kinetic energy changes. y potential energy changes. ij ieiz Negleeting heat. hit KEIF PEI + K= h2 + KE2+ PE2+W $W_{\pm} = h_{1} - h_{2}$ (Compressor and pump: -Bothare work absorbing device, in which energy is transferred from rotor to working Fluid . (5 => compressor, is generally used to handle the gasseous phase of the working fluid > Pump, is generally used to handle the two logund phase of the working Fund.

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- Pumpisgenerallyusedtoincreasethepressureofworkingliquid.
- Compressor isusedforincreasingthepressureand temperatureofgaseousworking substance.



- A compressor compresses air or a gas by harnessing external work fed from a prime mover. The increase in the gas pressure is accompanied by the temperature rise.
- A steam turbine receives a superheated, high pressure steam that experiences its. Enthalpy dropas thesteampasses overtheturbine blades.

Thisenthalpydropisconvertedintothekineticenergyofrotationoftheblades mounted on the turbine drum. Theturbineiswellinsulatedwhichgivesrisetothemaximumworkoutput.Theturbineis well insulated. Q = 0

 $\label{eq:steam} Steam velocity at the turbine input = the steam velocity at the output.$

SecondlawofThermodynamics:

Limitationoffirstlaw;

 $\label{eq:thermodynamics} There are two basic limitations of the first law of thermodynamics$

- Firstlawdoesnotdifferentiatebetweenheatand work.Itassumescompleteinter-convertibility of the two. Though work being a high grade energy can be fully converted into heat but heat cannot becompletely converted to work.
- Itdoesnotpermitustoknowthe directionofenergytransfer.Wecannotascertainwhether heatwill flow from a higher temperature body toa lower temperature body vice versa.

Thermal Reservoir;

Athermalreservoirisaheatsourceorheatsinkthatremainsataconstanttemperature, regardless of energy interaction.

Otherwise a thermal energy reservoir (TER) is a large system body of infinite heat capacity which is capableofabsorbingorrejectingafiniteamount of heatwithoutany changes inits thermodynamic co-ordinates.

Thehightemperaturereservoir(T_H)thatsuppliesheatisasource. Sink-

 $Low temperature reservoir (T_L) to which heat is rejected. \\$

Example; Oceanwater and atmosphericair are two good examples.

Statementofsecondlawofthethermodynamics:

- **1.** KelvinPlanckstatement
- 2. Clausiusstatement



Heat engine: -A heat engine may be defined as a device, which operates in a thermodynamic cycle, converts heat energy into Useful and rejects the remaining heat to Sink. work Heat engine is a work producing device. [+ Wret.] (*) Clausous statement: - "It is impossible to construct a device which operating K in a cycle transfer head from low temp, to high " temp, without consuming any other form of energy". TH-TH (RH RH D Win D aL impossible) Q. . TL TL

Heatpump:

A heat pump is a reversed heat engine. It receives heat from a low temperature reservoir source and rejects it to high temperature reservoir (since) for which an external work which is supplied to the pump.

Refrigerator:

A refrigerator is similar to a heat pump. It operates as a reversed heat engine. Its duty is to extract heat as much aspossible from the cold body and deliver the same to high temperature body.

Coefficientofperformance(COP)/Energyperformanceratio(EPR):







Companision of performance of Heatengine, Heat pump and Refaijerator:

2

$$\begin{split} & \mathcal{N}_{\text{H},\text{E}} = 1 - \frac{T_{\text{L}}}{T_{\text{H}}} = \frac{T_{\text{H}} - T_{\text{L}}}{T_{\text{H}}} \qquad (1) \\ & (\text{Cop})_{\text{Hp}} = \frac{T_{\text{H}}}{T_{\text{H}} - T_{\text{L}}} = \frac{1}{\mathcal{N}_{\text{H},\text{E}}} \qquad (2) \\ & \underline{A}_{\text{Lo}}; \qquad (\text{Cop})_{\text{Hp}} = 1 + (\text{Cop})_{\text{R}} \qquad (\text{Im})_{\text{H},\text{E}} \\ & \vdots, \qquad (\text{Cop})_{\text{Hp}} = 1 + (\text{Cop})_{\text{R}} = \frac{1}{\mathcal{N}_{\text{H},\text{E}}} \qquad (\text{Im})_{\text{H},\text{E}} \\ & \vdots, \qquad (\text{Cop})_{\text{Hp}} = 1 + (\text{Cop})_{\text{R}} = \frac{1}{\mathcal{N}_{\text{H},\text{E}}} \qquad \text{Only applicable for} \\ & \text{Same temp, limit for} \\ & \text{all}, \end{aligned}$$

Numericalonefficiency of H.E, COP of heatpump and refrigerator:

Ans:-

Numenicals: -

1. What will be the expire of heat engine operating with a hot reservoir of funnace gases at 1700'c and cooking water available is at 15°c.

@ A domestic food requigerenton maintains a temperature of -10°c. The ambient ain temperature is 40°c. If heat removed from the freezen is at the rate of 2.5 KJ/s, determine the least power necessarry to promp this.

3 If the efficiency of Revensible heat engine is 210 %. They what will be the C.O. p of heat pump and Refuigerator.

Chapter-3

Propertiesprocessesofperfectgas:

Introduction:

Gases:

• Incontrast, changing the pressure or temperature of a gas will have an easily observable effect on the volume of that gas. For an **ideal gas** (no intermolecular interactions and no molecular volume) n appropriate equation of state would be: V(T,P,n) = (nRT)/P.

• There are many equations of state describing **real gases**. These equations take in consideration molecularvolumeandinteractions. The most well-known such equations is probably the Vander Waals equation.

Ideal andreal gases:

• Anidealgasisonewhichfollowstheidealgasequationofstate, namely

PV=m.R.T=n.R_U.T Where,R=gasconstantorcharacteristicsgasconstant n = No. of moles R_U=universalgasconstant

The universal gas constant (R_U) has a value of 8.314 J/mol K or kJ/kmol K and is related to the specific gas constant by the relation

R_U=(R/M)

• Theidealgasequationofstatecanbederivedfromthekinetictheoryofgaseswherethe following assumptions are made:

1. The molecules are independent of each other. In other words, there are no attractive forces between the molecules.

2. Themoleculesdonotoccupyany volume.Thatisthevolumeoccupiedbythemolecules isquite negligible compared to the volume available for motion of the molecules.

The internal energy of an ideal gas is a function of temperature only and is independent of pressure and volume.

That is, $u=u(T)(\partial u/\partial P)T=0$, $(\partial u/\partial v)T=0$

DifferencebetweenRealgas&IdealgasIdealgas:

SI.	Real gas	Ideal gas
no		
1	No gas follows all conditions of gas law under certain conditions of pressure & temperature but it approachestheidealgas behavior.Henceit is called real gas.	A gas which obeys all the laws of gas under all conditions of temperature & pressure.
2	Therelationsderivedfromidealgasmaybeapplied to realgasesundercertaincondition.	Idealgaslawissimple&hencesimple relationsarederivedfromit.
3	Incertainconditionrealgasnomoreremainin gaseousphasebutchangesits state. Soreal gases under certain condition behaves like ideal gas.	O2,N2,H2maybetreatedasidealgas becauseordinarilythesearedifficultto liquefy.

Ideal gas equality:-
The ideal gas equation is given as

$$PV = mRT$$
 -0
 $m = main of the gas (kg).$
 $R = charactenistic gas constant in KJ/kg.k.$
 $on, PV = n.R.T$ -0
 $n = number of Ribonoles of the gas.$
 $R = universal gas constant.$
 $= 8.314 \text{ KJ/k mol k}$ for $portent.$
Note the value of R changes from gas to gas.
For air, $R = 0.287 \text{ KJ/kg.k} \oplus 287 \frac{1}{2}\text{kg.k}$
 \Rightarrow Charactenistic gas constant :-(R)
usen the equation deals with mass, this is used. It's value
 $Changes from gas to gas.$
 $\Rightarrow For air, R = 0.287 \text{ KJ/kg.k} = 287 \frac{1}{2}\text{kg.k}$

> Universal gas constant (R) :-

- When the equation deals with moles, it is in use. - The value of R is same for all the gasses.

* We know for ideal gas, PV=mRT.

$$\frac{PV}{T} = mR = constant (as mans is always)$$
Conserved

$$\frac{P_1V_1}{T_1} = \frac{P_2V_2}{T_2} = Constant.$$
 (for closed system).

Boyle's Lew: - It states that, "the pressure enerted by a gas is inversely proportional to the Volume occupies by it, when temperature kept constant,"

$$P \propto \frac{1}{V} \Rightarrow at T = c P$$

$$P = \mathbb{E} \times \frac{1}{V}$$

ex:- when a filled balloon is squeeted, the volumetof

Charle's Law :- [1780]

It states that the volume of an ideal gas is directly proportional to the absolute temperature at constant Pnemme. Vat -at p=c V = CXT =) <u>V</u> = c $\frac{V_1}{T_1} = \frac{V_2}{T_2} = - \frac{V_2}{T_1} = \frac{T_2}{T_1}$ ex: - over foll a tube on a hot day * By increasing the temperature the volume also increases. similarly, tomening the temp. , the volume of the gas decrease. And, At O'c, the volume of the gas also increases by 1th of off's volume for a unit degree increases in temp. Gray - Lussac's law : - [1808] " The pressure exerted by a gas vanies directly with the absolute temperature of the gas of a given man and kept at a constant volume. Pat at V=c. =) P=c þ $\frac{P_1}{T_1} = \frac{P_2}{T} = C$ T(K) ex: Odeodorant can / spray - paint can = neated = ph [: wanning labels => Cartainer must be kept away from the fire and stored in a cool environment ③ Premuse Cooken. (TA→ PA ⇒ Cook faster]

Avogadro's Law; -

"The total no. of atoms / molecules of a gus (i.e amount of gaseous substance) is directly proportional to the volume occupied by the gas at constant temp. and pressure."

- Two dissimilan ideal gases occupying the same volume at a given temp. 4 premure must contain an equal no, of molecules.

$$V \propto n$$
 at $p=c$, $T=Constant$.
 $\frac{V}{n} = c$
 $\frac{V}{v} = k$

n, m

ideal gas equation, PV = nRT

$$\frac{1}{n} = \frac{(RT)}{\frac{P}{r}}$$

-> is a constant value

ex!- The procen of respiration. When humans inhale, the increase in the motion gty. of air in the lungs is accompained by an increase in the volume of the lungs.

Dalton's law of Partial pressure :-

The total prenume exerted by a minture of gases is equal to the sum of the partial pressures emerted by each individual gas in the mixture."





 $P_{tokul.} = \sum_{i=1}^{n} P_{i} = P_{i} + P_{2} + \dots + P_{n}$

* Specific heat of gas :-

The ansount of head neguined to naise the temp. of unit man of substance through one degree centiquede, is known as specific heat.

> Speatre heat, $Q = M \cdot C \cdot dT$ rise in temp: / temp: duttion = $Cp \rightarrow for$ Constant pressure = $CV \rightarrow for$ Constant volume

₩ 4.2 J/g.°c (1 cas /g.deg)

> Heat can be transferred to genes eithen at control premue or at control volume.

Joule's law => u = f(T)

$$c_p = C_V + R$$

Work done during May-flow procen :-J.D Pusan Whith takes place in a closed system no finid flow. i.e flow work=0 has Sw=pdv Hence total work, W = SSW = SPdV - to closed system - The integration JPdv. gives the 2 work which is actually the onea is enclosed under the curve on P-v dageon B V.

Enthalpy:

Whenaprocess takesplaceatconstantpressure, the heat absorbed or released is equal to the Enthalpy change. Enthalpy is sometimes known as "heat content.

Specificenthalpy,h=u+Pv

Foranidealgasu=u(T)only

AndPV=mRTandhenceh=h(T)only.

Relationbetweentwospecificheats:

Thetwospecificheatsarerelatedtoeachother. h= u + Pv or dh = du + d(Pv) Foranidealgas,theaboveequationreducestodh=du+d(RT)=du+RdT or dh/dT = du/dT+R orC_P=C_v+Ror $C_P-C_V=R$ foranidealgas. $\gamma=C_P/C_V$ or $C_P=R/(\gamma-1)$ and $C_v=R\gamma/(\gamma-1)$

Internalenergy:

Internal energyU of a system or a body with well defined boundaries is the total of the kinetic energy due to the motion of molecules and the potential energy associated with the vibrational motion and electric energy of atoms within molecules. Internal energy also includes the energy in all the chemicalbonds.Fromamicroscopicpointofview,theinternal

energymaybefoundinmanydifferentforms. For any material or repulsionbetween the individual molecules.

InternalEnergyofaClosedSystem:

Foraclosedsystem the internal energy is essentially defined by

$\Delta U = \Delta Q - \Delta W$

Where

- ΔUisthechangeininternalenergyofasystemduringaprocess
- **AQ**istheheattransferinthe system
- ΔWisthemechanicalworkonorbythesystem

If an energy exchange occurs because of temperature difference between asystem and its surroundings, this energy appears as heat otherwise it appears as work. When a force acts on a system through a distance the energy is transferred as work. The above equation shows that energy is conserved.

ApplicationoffirstlawofthermodynamicstoNonflowprocesses:

1. <u>Isobaricprocess/Constantpressureprocess:</u>

 $\label{eq:ansatz} An Isobaric process is a thermodynamic process taking place at constant pressure.$



	$\delta Q = dU + \delta W$	
	$\delta Q = dU + pdV$	
~	(Assumption: (1) closed sy	stem. (2) Quasistatic (3) Stationan
Of	$\delta Q = dU + d(PV)$	(as Pis constant)
	$\delta Q = d(U + PV)$	(as r is constant)
	$(\delta Q)_P = dH$	(by definition H H - Dr
but	$(\delta Q)_P = mc_p dT$	(b) definition, $H = U + PV$
÷.	$dH = mc_{o}dT$	(by definition of c _p
or	$\Delta H = mc \Delta T$	

2. Isochoricprocess/Constantvolumeprocess:

Athermodynamicprocesstakingplaceatconstantvolumeisknownastheisochoricprocess. It isalsosometimes called as anisometricprocess or constant-volume process.



Forconstantvolumeprocess,dV=0orV1=V2Workd

one, W=PdV=0



 Thetotalheatsuppliedorrejectedisalsoequaltothe increaseordecreaseintheinternal energy of the system.

3. Isothermalprocess/Constanttemperatureprocess:

Anisothermal process is a thermodynamic process in which the temperature of a system remains constant.

The transfer of heat into or out of the system happens so slowly that thermal equilibrium is maintained. At a particular constant temperature, the change of a substance, objector system is known as Isothermal Process.



 $Consider pressure and volume of ideal gas changes from (P_1, V_1) to (P_2, V_2).$



Volume

- When the gas expands from a high pressure to a low pressure there is a tendency for the temperature to fall. In an isothermal expansion heat must be added continuously in order to keep the temperature at its initial value (figure 3.5).
- Similarly in an isothermal compression heat must be removed from the gas continuously during the process.

	From	first	law c	f thermod	ynamics	for	process	1-2	
--	------	-------	-------	-----------	---------	-----	---------	-----	--

 $Q = \Delta U + W$ as it is isothermal, $\Delta U = C_v (T_2 - T_1) = 0$ Q = Wor $\delta Q = \delta W$

{assuming stationary system} {for ideal gas}

4. Adiabaticprocess:

- Anadiabaticprocessisdefinedasthethermodynamicprocessinwhichthereisnoexchangeof heatfrom the system to its surrounding neither during expansion norduring compression.
- Thesystemmustbeperfectlyinsulatedfromthesurrounding.
- Theprocessmustbecarriedoutquicklysothatthereisasufficientamountof timeforheat transfer to take place.



3.4.4 Reversible Adiabatic Process

- For an adiabatic process there is no heat transfer to or from the system during the process. It can either be reversible or irreversible.
- From first law of thermodynamics

here $\delta Q = dU + \delta W$ $\delta Q = 0$ $\therefore \qquad \delta W = -dU \text{ or } W = U_1 - U_2$

But the above equators are valid for both reversible as well as irreversible adiabatic process.

• But for a reversible adiabatic, the governing equation for ideal gas is $PV^{\gamma} = C$

and

 $W = \frac{P_{1}V_{1} - P_{2}V_{2}}{\gamma - 1}$ $U_{1} - U_{2} = W = \frac{P_{1}V_{1} - P_{2}V_{2}}{\gamma - 1}$ $= \frac{mR(T_{1} - T_{2})}{\gamma - 1}$

$$W_{adia} = \int_{V_1}^{V_2} P \, dV$$

= $\int_{V_1}^{V_2} KV^{-\gamma} \, dV$ [$P = KV^{-\gamma}$]
= $K \int_{V_1}^{V_2} V^{-\gamma} \, dV$
= $k \left[\frac{V^{1-\gamma}}{1-\gamma} \right]_{V_1}^{V_2}$
= $\frac{k}{1-\gamma} \left[V_2^{1-\gamma} - V_1^{1-\gamma} \right]$
= $\frac{1}{\gamma-1} \left[KV_1^{1-\gamma} - KV_2^{1-\gamma} \right]$

We know that

$$K = P_1 V_1^{\gamma} = P_2 V_2^{\gamma}$$
$$W_{adia} = \frac{1}{1-\gamma} \left[P_1 V_1^{\gamma} V_1^{1-\gamma} - P_2 V_2^{\gamma} V_2^{1-\gamma} \right]$$
$$W_{adia} = \frac{1}{\gamma-1} [P_1 V_1 - P_2 V_2]$$

5. Polytropicprocess:

During actual expansionand compression processes of gases, pressure and volume are often related by $\mathbf{PV}^n = \mathbf{C}$, where n(polytropic index) and C are constants. A process of this kind is called Polytropic process.

(as adiabatic)

(derived earlier)



PVⁿ=C, the value of polytropic index(n) for different processes are;

n = 0, constant pressure process	$w = P(v_2 - v_1)$
n = 1, constant temperature process	$w = q = RT \ln \frac{v_2}{v_1}$
n = ¥, reversible adiabatic process	$w = \frac{P_1 v_1 - P_2 v_2}{\gamma - 1}$
n = 🚥 ,constant volume process	w = 0

Freeexpansionprocess:

- Free expansion process is expansion against vaccum . where total energy E=U + KE and during internalenergyisconverted intokinetic energy.after allendof process final temperature will be equals to initial temperature.
- Infreeexpansionprocessheatinteractionfromsurroundingwillbezeroandintegralworkdone will be zero.

dq=0,dt=0,dw=0

Consider a properly insulated cylinder with a partition & stopper. Now place some gas on one side & evacuate others ide. When you removes topper this gas expands freely to the others ide of cylinder.



Throttlingprocess:

Theprocessinwhicha highpressurefluidisconverted to low pressure by using a throttleval veis Throttling. In throttling process enthalpy remains constant, work done is 0.

- Anothernameofthrottlingprocessiswiredrawingbecausethesteamlookslikeawireafter certain extent .
- foridealgasthrottlingprocessisisothermal.
- forrealgasesduetothrottlingthetemp.mayincreasedecreaseorremainconst.
- forsteamduetothrottlingthetemperaturealwaysdrop.



Athrottlingprocessisathermodynamicprocess, inwhich the enthalpy of the gas or medium remains constant (h = const).

Infact, the **throttling process** is one of **isenthal pic processes**. During the throttling process now orkis done by or on the system (dW = 0), and usually there is no heat tranfer (adiabatic) from or into the system (dQ = 0).

Chapter-4

Internalcombustionengine:

Heatengine:

Aheatengineisadevicewhichtransformsthechemical energyofafuelintothermalenergyanduses this energy to produce mechanical work.

Itisclassified into two types-

(a) External combustion engine

(b) Internalcombustionengine

<u>Externalcombustionengine</u>:Inthisengine,theproductsofcombustionofairandfueltransferheattoa second fluid which is the working fluid of the cycle.

Examples:

- Inthesteamengineorasteamturbineplant, the heat of combustion is employed togenerate steam which is used in a piston engine (reciprocating type engine) or a turbine (rotary type engine) for useful work.
- Inaclosedcyclegasturbine, the heat of combustion in an external furnace is transferred togas, usually air which the working fluid of the cycle.

Internalcombustionengine:

In this engine, the combustion of air and fuels takeplace inside the cylinder and are used as the direct motive force.

It can be classified into the following types:

- 1. Accordingtothebasicenginedesign-
 - Reciprocatingengine(Useofcylinderpistonarrangement)
 - Rotaryengine(Useofturbine)

2. Accordingtothetypeoffuelused-

- Petrolengine
- diesel engine
- gasengine(CNG,LPG)
- Alcoholengine(ethanol,methanoletc)
- 3. Accordingtothenumberofstrokespercycle-
 - Fourstrokeand
 - Twostrokeengine
- 4. Accordingtothemethodofignitingthefuel-
 - Sparkignitionengine
 - compressionignitionengine
 - hotspotignitionengine
- 5. Accordingtotheworkingcycle-
 - Ottocycle(constantvolumecycle)engine
 - dieselcycle (constantpressurecycle) engine
 - dualcombustioncycle(semidieselcycle)engine
- 6. Accordingtothenumberofcylinder-
 - Singlecylinderand
 - multi-cylinderengine

7. Methodofcooling-

- watercooled,or
- aircooled
- 8. Speedoftheengine-
 - Slowspeed,
 - mediumspeedand
 - highspeedengine

9. Cylinderarrangement-

- Vertical,
- horizontal,
- inline,
- V-type,
- radial,
- opposedcylinderorpistonengines.

Comparisonbetweenexternalcombustionengineandinternalcombustionengine:

Externalcombustionengine	Internalcombustionengine
Combustionofair-fuelisoutsidetheenginecylinder	Combustionofair-fuelisinsidetheenginecylinder
(ina boiler)	(ina boiler)
Theenginesarerunningsmoothlyandsilently due	Verynoisyoperatedengine
tooutsidecombustion	
Higherratioofweightandbulktooutputdueto	Itislightandcompactdue tolowerratioofweight and
presence of auxiliary apparatus like boiler and	bulk to output.
condenser. Henceit is heavy and cumbersome.	
Working pressure and temperature inside the	Working pressure and temperature inside the
engine cylinder is low; hence ordinary alloys are	enginecylinderisverymuchhigh;hencespecial alloys
usedforthemanufactureofenginecylinderandits parts.	are used
Itcanusecheaperfuelsincludingsolidfuels	Highgradefuelsareusedwithproperfiltration
Lower efficiencyabout15-20%	Higherefficiencyabout35-40%
Higherrequirementofwaterfordissipationof	Lesserrequirementofwater
energythroughcoolingsystem	
Highstartingtorque	ICenginesarenotself-starting

MaincomponentsofreciprocatinglCengines:

Cylinder:

Itisthemainpartof theengineinsidewhichpistonreciprocatestoand fro.Itshouldhavehigh strength towithstand high pressure above 50 bar and temperature above 2000^o C.

Theordinaryengineismadeofcastironandheavydutyenginesaremadeofsteelalloysoraluminum alloys. Inthemulti-cylinder engine, the cylinders are castinone block known as cylinder block.

Cylinderhead:

Thetopendof the cylinderiscoveredbycylinderheadoverwhichinletandexhaustvalve,sparkplugor injectors are mounted. A copper or asbestos gasket is provided between the engine cylinder and cylinder head to make an air tight joint.

Piston:

Transmittheforceexertedby theburning of chargetotheconnecting rod. Usually made of aluminium alloy which has good heat conducting property and greater strength at higher temperature.

Pistonrings:

These are housed in the circumferential grooves provided on the outer surface of the piston and made of steel alloys which retain elastic properties even at high temperature.

2typesofpistonrings-

- <u>Compressionrings</u>:Compressionringisupperringofthepistonwhichprovidesairtightsealto preventleakage of the burnt gases into the lower portion.
- <u>oilrings</u>:Oilringislowerring whichprovideseffectivesealtopreventleakageoftheoilintothe engine cylinder.



Fig.(DifferentpartsofICengine)

Connectingrod:

It converts reciprocating motion of the piston into circular motion of the crank shaft, in the working stroke. The smaller endoft the connecting rod is connected with the crank with crank pin. The special steel alloys or aluminium alloys are used for the manufacture of connecting rod.

Crankshaft:

It converts the reciprocating motion of the piston into the rotary motion with the help of connecting rod. The special steel alloys are used for the manufacturing of the crankshaft. It consists of eccentric portion called crank.

Crankcase:

 $Ithous escylinder and cranks haft of the {\sf IC} engine and also serves as sump for the lubricating oil.$

Flywheel:

Itisbigwheel mountedonthecrankshaft, whose function is to maintain its speed constant. It is done by storing excess energy during the power stroke, which is returned during other stroke.

TerminologyusedinlCengine:

- <u>Cylinderbore(D):</u>

 The periodic methods for the use thing online for the use thing on the data of the use the us
 - Thenominalinnerdiameteroftheworking cylinder.
- <u>Pistonarea(A):</u>

Theareaofcircleofdiameterequaltothe cylinderbore.

• <u>Stroke (L):</u>

Thenominal distance through which a working piston moves between two successive reversals of its direction of motion.

• <u>Deadcentre</u>:

The position of the working piston and the moving parts which are mechanically connected to it at the moment when the direction of the piston motion is reversed (at either end point of the stroke). (a) Bottom deadcentre (BDC): Deadcent rewhen the piston is nearest to the crankshaft.

 $(b) \ Top deadcentre (TDC): Deadcentre when the position is farthest from the crank shaft.$

• <u>Displacementvolume/sweptvolume(Vs)</u>:

Sweptvolumecanbedefinedasthevolumesweptbytheenginepistonduringonestroke. Sweptvolume is also he product of piston area and stroke.

Thenominalvolumegeneratedbytheworkingpistonwhentravellingfrom the one deadcentre to next one and given as,

Vs=A×L

<u>Clearancevolume(Vc):</u>

Clearancevolumecanbedefinedasthevolumethatremainsinthecylinderwhentheengine piston is in the top centre position.

Clearancevolume canalsobedefinedasthedifferencebetweenthetotalcylindervolumeand the swept volume. The space covered by the clearance volume also forms the combustion chamber.

The nominal volume of the space on the combustions ide of the piston at the top de adcentre.

<u>Cylindervolume(V):</u>

Totalvolumeofthecylinder.V=Vs+Vc

• <u>Compressionratio(r):</u>

Compressionratio, in an internal-combustion engine, degree to which the fuel mixture is compressed before ignition. It is defined as the maximum volume of the combustion chamber divided by the volume with the piston in the full-compression position.

Compressionratio, **r=Vs/Vc**

Pistonspeed:

The mean piston speed is the average speed of the piston in a reciprocating engine. It is a functionofstrokeandRPM.Thereisafactor of2 intheequationtoaccountfor onestroke to occurin1/2ofa crankrevolution(oralternatively:twostrokesperone crankrevolution)anda '60' to convert seconds from minutes in the RPM term.

<u>RPM(Revolutionperminute)</u>:

Four-stroke cycle

Revolutions per minute (abbreviated rpm,RPM,rev/min,r/min,or with the notation min⁻¹) is thenumberof turnsin oneminute. It is a unit of rotational speed or the frequency of rotation around a fixed axis.

Fourstrokeengine:-

Cycleofoperationcompleted infour strokes of the piston or two revolution of the piston.

- Suction stroke (suction valve open, exhaust valve closed)-charge consisting of fresh air (i) mixedwiththefuelisdrawnintothe cylinderduetothevacuumpressurecreatedby the movement of the piston from TDC to BDC.
- (ii) Compressionstroke(bothvalvesclosed)-freshchargeiscompressedintoclearancevolume by the return stroke of the piston and ignited by the spark for combustion. Hence pressure and temperature is increased due to the combustion of fuel
- (iii) Expansionstroke(bothvalvesclosed)-highpressureoftheburntgasesforcethepiston towards BDC and hence power is obtained at the crankshaft.
- (iv) Exhauststroke(exhaustvalveopen, suctionvalveclosed)-burnedgasesexpeloutduetothe movement of piston from BDC to TDC.





Fig.Cycleofoperationinfourstrokeengine

Twostrokeengine:

Nopistonstrokeforsuctionandexhaustoperations-

- Suctionisaccomplishedbyaircompressedincrankcaseorbyablower
- Induction of compressed air removes the products of combustion through exhaust ports
- Transferportistheretosupplythefreshchargeintocombustionchamber



Fig.Cycleofoperationintwo strokeengine

- A two-stroke engine performs all the same steps, but in just two piston strokes. The simplesttwo-strokeenginesdothisbyusingthecrankcaseandtheundersideofthemoving pistonasafresh chargepump.Suchenginescarrythe officialname"crankcase-scavengedtwo-strokes."
- As the two-stroke's piston rises on compression, its underside pulls a partial vacuum in the crankcase.Anintakeportofsomekind(cylinderwallport,reedvalveorrotarydiscvalve) opens, allowing air torush into the crankcase through a carburetor.
- AsthepistonnearsTopDeadCenter, a sparkfiresthe compressedmixture. Asinafour-stroke, the mixture burns and its chemical energy becomes heat energy, raising the pressure of the burnedmixture tohundredsof psi. This pressure drives the pistondown the bore, rotating the crankshaft.
- Asthepistoncontinuesdown thebore, itbeginstoexposeanexhaustportin thecylinderwall. As spentcombustion gas rushes outthrough this port, the descending piston is simultaneously compressing the fuel-air mixture trapped beneathit the crankcase.
- As the piston descends more, it begins to expose two or more fresh-charge ports, which are connected to thecrankcasebyshortducts. Aspressure in thecylinderisnowlowandpressure in the crankcase higher, fresh charge from the crankcase rushes into the cylinder through the fresh-charge(or"transfer")ports. Theseports are shaped and aimed to minimized irectloss of fresh charge to the exhaust port. Even in the best designs, there is some loss, but simplicity has its price! This process of filling the cylinder while also pushing leftover exhaust gas out the exhaust port is called "scavenging."
- WhilethepistonisnearBottomDeadCenter,mixturecontinuestomovefromthecrankcase,up through the transfer ports, and into thecylinder.
- As the piston rises, it first covers the transfer ports, leaving only the exhaust port still open. If therewerenowaytostopit, muchof the fresh charge would now be pumped out the exhaust.

• Butthereisasimpleway tostop it—using exhaustpressurewavesintheexhaust. If we shape and dimension the exhaustpipe right, a reflection of the original pressure pulse, generated as the exhaustport opened, will bounceback to the port just as fresh charge is being pumped out of it. This pressure wave stuffs the fresh charge back into the cylinder just as the rising piston covers the exhaust port

ComparisonofFour-strokeandtwo-strokeengine:

Sl.no	Four-strokeengine	Two-strokeengine
1.	Fourstrokeofthepistonandtwo revolution of crankshaft	Twostrokeofthepistonandonerevolutionof crankshaft
2.	Onepowerstrokeineverytworevolution of crankshaft	Onepowerstrokeineachrevolutionofcrankshaft
3.	Heavierflywheelduetonon-uniform turning movement	Lighterflywheelduetomoreuniformturning movement
4.	Powerproduceisless	Theoreticallypowerproduceistwicethanthefour stroke engine for same size
5.	Heavyandbulky	Lightandcompact
6.	Lessercoolingandlubrication	Greater coolingandlubricationrequirements
	requirements	
7.	Lesserrateofwearand tear	Higherrateofwearandtear
8.	Containsvalveandvalvemechanism	Containsportsarrangement
9.	Higherinitialcost	Cheaperinitialcost
10.	Volumetricefficiencyismoredueto greater time of induction	Volumetricefficiencylessduetolessertimeof induction
11.	Thermalefficiencyishighandalsopart load efficiency better	Thermalefficiencyislow, partloadefficiency lesser
12.	12. It is used where efficiency is important. Ex-cars, buses, trucks,	Itis used where low cost, compactness and light weightareimportant.Ex-lawnmowers, scooters,
	tractors, industrialengines, aeroplanes, power generation etc.	motor cycles, mopeds, propulsion ship etc.

ComparisonofPetrol(SI)andDiesel(CI) engine:

Sl.no	Petrol(SI)engine	Diesel(CI)engine
1.	WorkingcycleisOttocycle.	Workingcycleisdieselcycle.
2.	Petrolorgasolineorhighoctanefuelis used.	Dieselorhighcetanefuelisused.
3.	Highself-ignitiontemperature.	Lowself-ignitiontemperature
4.	Fuelandairintroducedasagaseous mixture in the suction stroke.	Fuel is injected directly into the combustion chamberathighpressureattheendofcompression stroke.
5.	Carburettorusedtoprovidethemixture. Throttlecontrolsthequantityofmixture introduced.	Injectorandhighpressurepumpusedtosupplyof fuel. Quantity of fuel regulated in pump.
6.	Useofsparkplugforignitionsystem	Self-ignition by the compression of air which increasedthetemperaturerequiredforcombustion
7.	Compressionratiois6to10.5	Compressionratiois14to22

8.	HighermaximumRPMduetolower weight	LowermaximumRPM
9.	Maximumefficiencylowerduetolower compressionratio	Highermaximumefficiencyduetohigher compressionratio
10.	Lighter	Heavierduetohigherpressures

<u>Chapter-5</u> <u>Airstandardcycle:</u>

Introduction:

- Dealwithsystemsthatproduce powerinwhich theworkingfluidremainsagasthroughoutthe cycle (in other words, there is no change in phase).
- SparkIgnition(gasoline)engines,Compressionignition(diesel)enginesandconventionalgas turbine engines (generally refer to as Internal Combustion engines or IC Engines) are some examples of engines that operate on gas cycles.
- Internal combustion engines: Combustion of fuel is non-cyclic process. Working fluid, air-fuel mixtureundergoespermanentchemicalchangeduetocombustionProductsarethrownoutof the engine & Fresh charge is taken in.

Carnotcycle:

 $\label{eq:linear} In 1824 Carnot suggested a particular cycle of operation for a CHPP which avoided all irreversibilities.$

- Itconsistedof<u>fourprocesses,twoisothermalandtwoadiabatic</u>.
- The processtakeplacebetweenaheatsourceattemperature ($T_{\rm H}$)anda heatsinkat temperature ($T_{\rm C}$).
- ThemostefficientheatenginecycleistheCarnotcycle.Foll

owing are the four processes of the Carnot cycle:

- The first process is reversible isothermal gas expansion. In this process, the amount of heat absorbedbytheidealgasisQ_{in} fromtheheatsource, whichisatatemperatureof T_H. The gas expands and does work on the surroundings.
- The second process is reversible adiabatic gas expansion. Here, the system is thermally insulated, and the gas continues to expand and work is done on the surroundings. Now the temperature is lower, T_L.
- The third process is reversible is othermal gas compression process. Here, the heat loss Q_{Out} occurs when the surroundings do the work at temperature T_{H} .
- Thelastprocessisreversibleadiabaticgascompression.Againthesystemisthermallyinsulated. Thetemperature againrises back toT_Has the surrounding continuetodotheir work onthegas.



ThermalEfficiency=Workdone/Amountofheatsupplied **Workdone**(W)=Heatsupplied(**Qs**)-Heatrejected(**Q**_R)

Thermal
$$Y' = \frac{Workdone(W)}{Heat Supplied(Q_{1})} = \frac{Heat Supplied - Heat Rejuted}{Heat Supplied}$$

$$\Rightarrow Y' = \frac{Q_{1} - Q_{R}}{Q_{2}}$$
Heat Supplied 1-2; $Q_{3} = P_{1}V_{1}\log\left[\frac{V_{1}}{V_{1}}\right] = mRT_{1}\log\left[\frac{V_{1}}{V_{1}}\right]$
Heat Rejected 8-44; $Q_{R} = P_{3}V_{2}\log\left[\frac{V_{1}}{V_{1}}\right] = mRT_{3}\log\left[\frac{V_{1}}{V_{1}}\right]$

$$\left[\frac{\because V_{1}}{V_{2}} = \frac{V_{1}}{V_{1}}\right] (m)$$

$$\left[\frac{\because V_{1}}{V_{1}} = \frac{V_{1}}{V_{1}}\right] (m)$$

 $So the efficiency of carnot cycle depends up on the temperature limits (T_{H} \& T_{L})$

$$\eta = 1 - \frac{T_{cold}}{T_{hot}}$$

Ottocycle:

Ottocycleistheidealcycleforsparkignitionreciprocatingengines.

- NamedafterNikolausA.Otto,whobuiltasuccessfulfour-strokeenginein1876inGermany.
- Canbeexecuted intwo or four strokes.
- Fourstroke:Intake,compression,powerandexhauststroke
- Twostroke:Compressionandpowerstrokes.

Otto cycle consists of four processes, all the processes are internally reversible

- Isentropiccompression(1-2)
- Isochoric(constantvolume)heat addition(2-3)
- Isentropicexpansion(3-4)
- Isochoric(constantvolume)heatrejection(4-1)







Heat supplied, $q_s = C_v(T_3 - T_2)$ Heat rejection, $q_R = C_v(T_4 - T_1)$ Compression ratio, $r_k = \frac{V_1}{V_2}$ Thermal efficiency, $\eta_{th} = \frac{q_s - q_R}{q_s} = \frac{Cv(T_3 - T_2) - Cv(T_4 - T_1)}{Cv(T_3 - T_2)} = 1 - \frac{T_4 - T_1}{T_3 - T_2}$

In process 1-2, adiabatic compression process,

$$\begin{split} & \frac{T_2}{T_1} = \left(\frac{V_1}{V_2}\right)^{\gamma - 1} \\ & => T_2 = T_1 . \, (r_k)^{\gamma - 1} \end{split}$$

In adiabatic expansion process, i.e. 3-4,

$$\begin{split} & \frac{T_4}{T_3} = \left(\frac{V_3}{V_4}\right)^{\gamma-1} = \left(\frac{V_2}{V_1}\right)^{\gamma-1} \\ & => T_3 = T_4.\,(r_k)^{\gamma-1} \\ & \eta_{th} = 1 - \frac{T_4 - T_1}{T_4.\,(r_k)^{\gamma-1} - T_1.\,(r_k)^{\gamma-1}} \\ & = 1 - \frac{1}{(r_k)^{\gamma-1}} \end{split}$$

Work done (W)

-

Pressure ratio, $r_p = \frac{P_3}{P_2} = \frac{P_4}{P_1}$

$$\begin{split} & \frac{P_2}{P_1} = \frac{P_3}{P_4} = \left(\frac{V_1}{V_2}\right)^{\gamma} = (r_k)^{\gamma} \\ & W = \frac{P_3 V_3 - P_4 V_4}{\gamma - 1} - \frac{P_2 V_2 - P_1 V_1}{\gamma - 1} \\ & = \frac{1}{\gamma - 1} \left[P_4 V_4 \left(\frac{P_3 V_3}{P_4 V_4} - 1\right) - P_1 V_1 \left(\frac{P_2 V_2}{P_1 V_1} - 1\right) \right] \\ & = \frac{1}{\gamma - 1} \left[P_4 V_1 (r_k^{\gamma - 1} - 1) - P_1 V_1 (r_k^{\gamma - 1} - 1) \right] \\ & = \frac{P_1 V_1}{\gamma - 1} \left[r_p (r_k^{\gamma - 1} - 1) - (r_k^{\gamma - 1} - 1) \right] \\ & = \frac{P_1 V_1}{\gamma - 1} \left[(r_k^{\gamma - 1} - 1) (r_p - 1) \right] \end{split}$$

Mean effective pressure, $P_m = \frac{work \ done}{Swept \ volume} = \frac{work \ done}{V_1 - V_2}$

$$P_m = \frac{\frac{P_1 V_1}{\gamma - 1} [(r_k^{\gamma - 1} - 1)(r_p - 1)]}{V_1 - V_2} = \frac{P_1 r_k [(r_k^{\gamma - 1} - 1)(r_p - 1)]}{(\gamma - 1)(r_k - 1)}$$

Dieselcycle:

- Thermodynamiccycle for low speedCl/diesel engine -Reversible adiabaticcompressionand expansionprocess-Constantpressureheataddition(combustion)andheatrejectionprocess (exhaust).
- Thiscyclecanoperate withahighercompressionratiothanthe Ottocyclebecauseonlyairis compressed and there is no risk of auto-ignition of the fuel.



Although for a given compression ratio the Otto cycle has higher efficiency, because the Diesel engine canbeoperated to higher compression ratio, the engine canactually have higher efficiency than an Otto cycle when both are operated at compression ratios that might be achieved in practice.

Dualcombustioncycle/Dualcycle:

The combustion process in as parkignition enginedoes not occur exactly at constant volume, nor does the combustion process in an actual compression ignition engine occur exactly at constant pressure, therefore another idealized cycle known as Dual cycle has been developed that more closely approximate the actual spark-ignition and compression-ignition engines.

Inthiscycle, partofheatadditionoccursatconstantvolumewhile the restisat constant pressure. The dual cycle is also called mixed or limited pressure cycle.

 $The process description of {\sf Dual cycle is a sbelow:}$

- Reversibleadiabaticcompression(1-2)
- constantvolumeheataddition(2-3)
- Constantpressureheataddition(3-4)
- Reversibleadiabaticexpansion(4-5)
- constantvolumeheatrejectionprocess(5-1)



Total heat supplied, $Q_1 = C_v(T_3 - T_2) + C_p(T_4 - T_3)$ Heat rejection, $Q_2 = C_v(T_5 - T_1)$ Compression ratio, $r_k = \frac{V_1}{V_2}$ Cut off ratio, $r_c = \frac{V_4}{V_3}$ Pressure ratio, $r_p = \frac{P_3}{P_2}$

Figure 9 shows the P-V diagram of Dual cycle.





Thermal efficiency,
$$\eta_{th} = \frac{Q_1 - Q_2}{Q_1} = \frac{C_{\nu}(T_3 - T_2) + C_{\nu}(T_4 - T_3) - C_{\nu}(T_5 - T_1)}{C_{\nu}(T_3 - T_2) + C_{\nu}(T_4 - T_3)} = 1 - \frac{(T_5 - T_1)}{(T_3 - T_2) + \gamma(T_4 - T_3)}$$

In adiabatic compression process i.e. 1-2,

$$\frac{T_2}{T_1} = \left(\frac{V_1}{V_2}\right)^{\gamma - 1} = (r_k)^{\gamma - 1}$$

In constant volume combustion process i.e. 2-3,

$$\frac{\frac{P_3}{P_2} = \frac{T_3}{T_2} = r_p$$
$$=> T_2 = \frac{T_3}{r_p}$$

In constant pressure combustion process i.e. 3-4,

$$\frac{V_3}{V_4} = \frac{T_3}{T_4}$$

$$=> T_4 = T_3. r_c$$

In adiabatic expansion process i.e. 4-5, T. $(V_{-})^{\gamma-1}$ $(V_{-})^{\gamma-1}$ $(T_{-})^{\gamma-1}$

$$\begin{split} & \frac{T_4}{T_5} = \left(\frac{V_5}{V_4}\right)^{\gamma-1} = \left(\frac{V_1}{V_4}\right)^{\gamma-1} = \left(\frac{r_k}{r_c}\right)^{\gamma-1} \\ & => T_5 = r_c * T_3 * \left(\frac{r_c}{r_k}\right)^{\gamma-1} \\ & \eta_{th} = 1 - \frac{(T_5 - T_1)}{(T_3 - T_2) + \gamma(T_4 - T_3)} = 1 - \frac{1}{(r_k)^{\gamma-1}} \left[\frac{r_{p.}(r_c)^{\gamma} - 1}{(r_{p-1}) + \gamma r_p(r_c - 1)}\right] \end{split}$$

Work done (W)

$$W = P_3(V_4 - V_3) + \frac{P_4V_4 - P_5V_5}{\gamma - 1} - \frac{P_2V_2 - P_1V_1}{\gamma - 1}$$
$$= P_3V_3(r_c - 1) + \frac{(P_4r_cV_3 - P_5r_kV_3) - (P_2V_3 - P_1r_kV_3)}{\gamma - 1}$$
$$= \frac{P_1V_1 \cdot r_k^{\gamma - 1}[\gamma r_p(r_c - 1) + (r_p - 1) - r_k^{\gamma - 1}(r_pr_c^{\gamma} - 1)]}{\gamma - 1}$$

Mean effective pressure,

$$P_m = \frac{\frac{P_1 V_1 \cdot r_k^{\gamma - 1} [\gamma r_p (r_c - 1) + (r_p - 1) - \cdot r_k^{\gamma - 1} (r_p r_c^{\gamma} - 1)]}{\gamma - 1}}{V_1 - V_2}$$
$$= \frac{P_1 r_k^{\gamma} [r_p (r_c - 1) + (r_p - 1) - \cdot r_k^{1 - \gamma} (r_p r_c^{\gamma} - 1)]}{(\gamma - 1)(r_k - 1)}$$

ComparisonofOtto, Dieseland Dualcycles:

- For Same Compression Ratio and Heat Rejection; EfficiencyoTTOCYCLE>EfficiencyDUALCYCLE >EfficiencyDIESELCYCLE
- ForSamemaximumpressureandheatinput

Comparison of Otto, Diesel and Dual Cycles

Same maximum pressure and Heat input



Let the three cycles operate with same maximum pressure and same heat input.

$$W_{net,Otto} = area1 - 2 - 3 - 4$$
$$W_{net,Diesel} = area1 - 2' - 3' - 4$$
$$W_{net,Dual} = area1 - 2'' - 2''' - 3'' - 4''$$

It is evident that,

$$W_{net,Diesel} > W_{net,Dual} > W_{net,Otto}$$

Hence,

$$\eta_{Diesel} > \eta_{Dual} > \eta_{Otto}$$

<u>Chapter-</u> <u>6Fuelsandcombustion</u>

Fuel:

:

Wealwaysneedacertainsubstancetoconvertoneformofenergyintoanotherforaccomplishingvarious jobs. We call such materials as fuels. In other words, any substance which upon combustion produces a usable amount of energy isknown as **fuel**. Example: fossil fuels, biogas, nuclear energy, etc.

Somepropertiesofidealfuelare:

- Anidealfuelisreadilyavailable.
- Anideal fuelischeap.
- Anidealfuelburnseasilyintheairatamoderaterate.
- Itreleasesalargeamountofenergy.
- Itshouldnotleavebehindanyundesirablesubstanceswhichcanbeharmfultous.
- Itshouldnotaffecttheenvironmentadversely.

TypesofFuels:

Fuelscanbegenerallyclassified into two factors:

- 1. Onthebasisof theirfuelsstate:
 - SolidFuels
 - LiquidFuels
 - GaseousFuels
- 2. Onthebasisoftheiroccurrence:
 - NaturalFuels
 - ArtificialFuels

ExamplesofFuels:

NaturalFuels	ArtificialFuels
	SolidFuels
Wood, Coal, Oil Shale	Tanbark,Bagasse,Straw, Charcoal, Coal, Briquettes

LiquidFuels

Petroleum	Oilsfromdistillationofpetroleum, Coal Tar, Shale-Oil, Alcohols,etc.
	GaseousFuels
NaturalGas	Coal gas, ProducerGas, WaterGas,Hydrogen, Acetylene, BlastFurnaceGas, Oil Gas

SolidFuels:

Fuelswhichare foundintheirsolidstateat room temperatureare generally referredtoas Solid Fuels. They were the first kind of fuel known to be used by man, basically wood to create fire. Coalwas anotherone of the influential fuels known tomanas it leads the way for the industrial revolution, from firing furnaces to running steam engines.

Advantages:

- Easiertransportationandstorage.
- Lowproductioncost.
- Moderateignitiontemperature.

Disadvantages:

- Largeportionofenergyis wasted.
- Costofhandlingishighandcontrollingisalsohard.
- Ashcontentishigh&burnwithclinkerformation.

LiquidFuel:

Most liquid fuels are derived from the fossilized remains of dead plants and animalsby exposure to heat and pressure in the Earth's crust. The fumes of the liquid fuel are flammable instead of the liquid.

Advantages:

- Highercalorificvalueperunit mass.
- Burnwithoutash,clinkers,etc.

- Controllingthecombustioniseasier.
- Transportationeasierthroughpipesandstoredindefinitelywithoutloss.
- Lossofenergyiscomparativelylower.
- Requirelessfurnacespaceforcombustion.

Disadvantages:

- Costofliquidfuelismuchhighercomparedtosolidfuel.
- Storagemethodsarecostlier.
- Greaterriskoffirehazards.
- Specialburningequipmentrequiredformoreefficientcombustion.

Gaseous Fuel:

Gaseous fuels occur in nature, besides being manufactured from solid and liquid fuels. Most gaseousfuelsare composedofhydrocarbons, carbon monoxide, hydrogenora mixture of them all.

Advantages:

- Transportationthroughpipesiseasy.
- Sparkingcombustionisreallyeasy.
- Theyhaveahigherheatcontent.
- Cleanafter use.
- DoNotrequireanyspecialburnertechnology.

Disadvantages:

- Largestoragetanksrequired.
- Astheyarehighly inflammable, the chancefor firehazards are extremely high and strict safety measures need to be followed.

Whatarefossilfuels?

Fossil fuels are the dead and decayed remains of plants and animals subjected to decades of pressure and temperature under the earth's crust. Primarily fossil fuels are hydrocarbons. They are convenient and effective. They provide the calorific value required to fulfil our needs. Even though they are available in plenty right now, they are a non-renewable source of energy. The burning of fossilfuels is responsible for a large section of the world's pollution index.

Typesoffossilfuels:

- Coal
- Oil
- Natural Gas

NuclearFuel:

Any material consumed to give out nuclear energy is a nuclear fuel. Technically speaking, any material can be made to give out nuclear energy. But looking at its practicality and feasibility, we pick materials which do not require extreme constraints to release nuclear energy.

Most nuclear fuels contain heavy fissile elements that are capable of nuclear fission. When these fuels arestruck by neutrons, they areinturncapable of emitting neutrons when they break apart. This makes possible a self-sustaining chain reaction that releases energy at a controlled rate in a nuclear reactor or with a very rapid uncontrolled rate of a nuclear weapon.

Somecommonexamplesofnuclearfuelareuranium-235(²³⁵U)andplutonium-239(²³⁹Pu).

Heatingvaluesoffuel:

The heat value of a fuel is the amount of heat released during its combustion. Also referred to as energy or calorific value, heat value is a measure of a fuel's energy density, and is expressed in energy (joules) per specified amount (*e.g.* kilograms).

FUEL	Heatingvalue	
Hydrogen(H ₂)		120-142MJ/kg
Methane(CH ₄)		50-55MJ/kg
Methanol(CH ₃ OH)		22.7MJ/kg
Dimethylether -DME(CH ₃ OCH ₃)		29MJ/kg
Petrol/gasoline		44-46MJ/kg
Dieselfuel		42-46MJ/kg
Crude oil		42-47MJ/kg
Liquefiedpetroleumgas(LPG)		46-51MJ/kg
Naturalgas		42-55MJ/kg
Hardblackcoal(IEAdefinition)		>23.9MJ/kg
Hardblackcoal(Australia&Canada)		c.25MJ/kg
Sub-bituminouscoal(IEAdefinition)		17.4-23.9MJ/kg
Sub-bituminouscoal(Australia&Canada)		c.18MJ/kg
Lignite/browncoal(IEAdefinition)		<17.4MJ/kg
Lignite/browncoal(Australia,electricity)		c.10MJ/kg
Firewood(dry)		16MJ/kg
Naturaluranium, in LWR (normal reactor)		500GJ/kg
Naturaluranium, in LWR with U&Pu recycle		650GJ/kg
Naturaluranium,inFNR		28,000GJ/kg
Uraniumenrichedto3.5%,inLWR		3900GJ/kg

Calorificvalueoffuel:

Calorific valueistheamount ofheatenergypresentin foodorfuelandwhich isdetermined by the complete combustion of specified quantity at constant pressure and innormal conditions. It is also called calorific power. The unit of calorific value is kilojoule perkilogram i.e. KJ/Kg.

Fuel	Calorific values
CowDung	8000KJ/Kg
Wood	22000KJ/Kg
Coal	33000KJ/Kg
Biogas	40000KJ/Kg
Diesel	45000KJ/Kg
kerosene	45000KJ/Kg
Petrol	45000KJ/Kg
Mathema	50000//J//-
Methane	50000KJ/Kg
LPG	55000KJ/Kg

Qualityofl.Cenginefuels:

Octanenumber:

Octanenumberindicates the tendency of fuels to knock. The higher the octanenumber the more difficult the auto-ignition.

- n-Heptane(C7H16)hasaoctanenumber0,
- iso-octane(C8H18)hasaoctanenumber100.
- Gasolinehasaoctane number93– 97.

Cetanenumber:

It can be defined as the percentage by volume of normal cetane in a mixture of normal cetane and alpha methyl naph thalene which has the same ignition characteristics as the test fuel when combustion is carried out in a standard engine under a set of specified working conditions.

Differencebetweenoctanenumberandcetanenumber:

Octane number	Cetane number
The octane number of a fuel may be defined as the percentage of iso-octane in a mixture of iso- octane and n-heptane which just matches with the knocking tendency of the fuel under test.	The cetane number of diesel oil is defined as the percentage by volume of cetane in a mixture of cetane and α -methyl naphthalene which exactly matches in its knocking characteristics with the oil under test.
The octane Number is a measure of the auto ignition resistance of gasoline (petrol) and other fuels used in spark-ignition internal combustion engines.	The Cetane Number is a measure of the combustion quality of diesel fuel under compression.
The higher the octane number, the better is the resistance of Gasoline to combustion prematurely, known as Knocking .	The Higher Cetane number means that the Diesel will ignite readily and, therefore, perform better in a diesel engine
Isooctane is given a maximum octane number, i.e. 100. n-heptane is given a minimum octane number, i.e. 0.	Cetane is given a maximum cetane number, i.e.100 while α -methylnaphthalene is given a minimum cetane number, i.e.0.
Octane numbers are only used between 0 and 100. The fuels having better anti-knocking property than isooctane are rated in other scales like octane Performance.	Cetane numbers are only used for the relatively light distillate diesel oils. For heavy (residual) fuel oil two other scales are used CCAI and CII